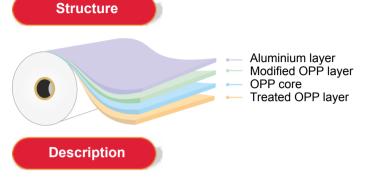
Technical Data Sheet

Barrier Film, Metallised With Exceptional Barrier, For Sandwich Lamination

HST-2(UHB) MO



It is a clear metallised Bi-axially Oriented Polypropylene film with exceptional oxygen & moisture barrier characteristics. It can be treated as highly attractive alternate for Aluminum foil for the construction of high barrier laminating structures.

Features

- Exceptional oxygen, moisture and light barrier
- Outstanding aroma and flavor barrier
- Very good puncture resistance
- Grease resistance
- Suitable for both extrusion/adhesive lamination
- Suitable for Cold seal adhesive receptive on non metal side

Applications

- Sensitive dry foods like baby powder, cereals, dry mixes, dehydrated food and coffee
- Sensitive biscuits, cookies and crackers
- Confectionery, snacks and chips
- Health and beauty care, Pet food

				Typical values	
Properties	Ref.	Units	ASTM#/ Test Method	HST-2(UHB) MO	
Physical Data					
Average Thickness		Micron	D-374-C	15	18
		Gauge		60	72
		Mils		0.6	0.7
Thickness Variation		%(±)		3	
Density		g/cc		0.93	
Average substance		g/m²		13.95	16.74
Kinetic COF	NM-NM		D-1894	0.35 - 0.45	
Yield		m²/Kg	D-4321 -	71.6	59.7
		in²/lb		50396	41973
		Optical D	ata		
Optical Density			СТМ	2.4 - 2.6	
		Mechanical	Data		
Tensile Strength	MD	kg/cm²	D-882	1300 -1500	
	TD			2600 -2800	
Elongation	MD	- %	D-882	150 -190	
	TD			40 -70	
		Thermal D	ata		
Shrinkage	MD	%	D-1204	2.0 - 4.0	
(120ºC/248 ºF,5 min)	TD	~ %		1.0 - 3.0	
		Barrier D	ata		
MVTR (38ºC, 90% RH)		g/m²/day	F-1249	< 0.1	
MVTR (100 °F,90%RH)		g/100 in²/day	F-1249	<0.006	
OTR (23ºC, 0% RH)		cc/m²/day	D-3985	< 0.1	
OTR (73ºF, 0% RH)		cc/100 in²/day	D-3985	<0.006	

Typical values

CTM : Cosmo Test Method MD : Machine Direction TD : Transverse Direction MD : Machine Direction TD : Transverse Direction Disclaimer : The information provided above is based on COSMO FILMS LTD's conclusive tests, which are indicative only and provided as guidelines. They do not constitute a guarantee of any specific product attributes or the suitability of products for specific applications Storage condition : Storage temperature to be maintained 25 Deg.C (+/-5 Deg C) & relative humidity 55% (+/-5%) to avoid accelerated reduction of surface treatment level.

Note : Treatment values in metalized films tend to decay over a period of time during transportation & subjected to storage conditions, hence it is recommended to check the treatment prior to processing & if reduction is observed then go for online treatment, high adhesive GSM & a suitable primer may be applied.

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